

WAFER TYPE DOUBLE PLATE CHECK VALVE

TECHNICAL PASSPORT

**DOUBLE PLATE CHECK VALVE
DUCTILE IRON BODY
BETWEEN FLANGES PN10/16 / ASME B16.5 Class 150**

CB4448-EP

APPLICATION

The swing check valve TECOFI is suitable for non-loaded fluid transfer applications under regular non-pulsating conditions.

Area of use: pumping, water supply, air conditioning system and heating, chemical industry, hydraulic installations.



Fluids: hot water, cold water, all compatible fluids.



GENERAL CHARACTERISTICS

Range: from DN40 to DN800.

- Double check valve.
- Symmetrical flow with full opening.
- The mounting direction is indicated by the arrow on the body.
- Robust, lightweight and economical construction
- Small face to face dimension requiring no maintenance.
- Low pressure losses.
- Mounting on horizontal or vertical piping.
- Closing assisted by stainless steel spring preventing the propagation of water hammer.

STANDARDS

Design	Design according to standard EN 16767. Meets the requirements of European Directive 2014/68/UE: «Equipment under pressure» module H
Face to face	Face to face according to EN 558 serie 16
Connection	Mounting between flanges: PN10/16 according to EN1092-1 and ISO7005-1. in accordance with ASME B16.5 Class150
Tests	Hydraulic tests according to EN12266-1, DIN 3230 and ISO 5208: - Body : 24 bar - Seat : 17.5 bar

PRODUCT APPROVALS



Tecofi France

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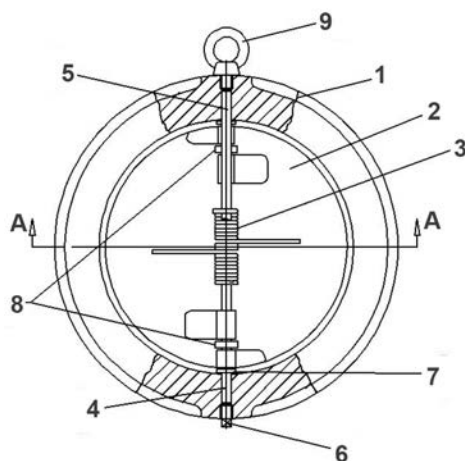


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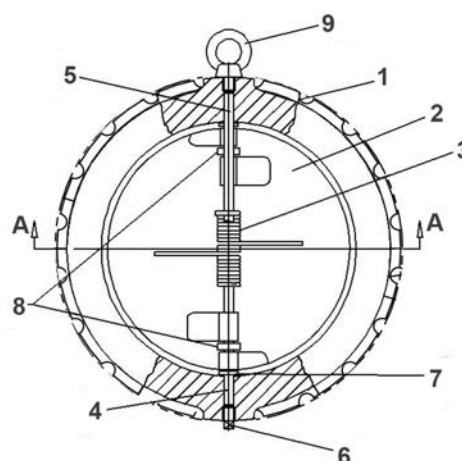
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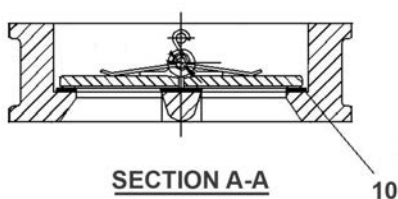
CONSTRUCTION



DN40-500



DN600-800



SECTION A-A

Anticorrosion protection system:

The check valve body is coated with a paint system corresponding to a C5 - Medium durability (C5M) classification, in accordance with the principles of NF EN ISO 12944.

Component	Coating
Body	Epoxy powder RAL 5015 250 microns

Pos.	Q-ty	Description	Material	Equivalences		
				DIN	ASTM	BS
1	1	Body	Ductile iron EN-GJS-400-15	GGG40	A536 65-45-12	1563 EN-JS1030
2	2	Plate	Ductile iron EN-GJS-400-15	GGG 40	A536 65-45-12	1563 EN-JS1030
3	2	Spring	Stainless steel X5CrNi 18-10	X5CrNi 18 10	A 182 AISI 304	1449-2 304 S15
4	1	Hinge pin	Stainless steel 13% Cr	X12Cr13	AISI 410	
5	1	Stop pin	Stainless steel 13% Cr	X12Cr13	AISI 410	
6	4	Plug	Stainless steel			
7	2	Body bearing	PTFE			
8	2	Spring bearing	PTFE			
9	1	Eye bolt*	Carbon steel			
10	1	Seat	EPDM			

* - Only DN200 and larger have eye bolt

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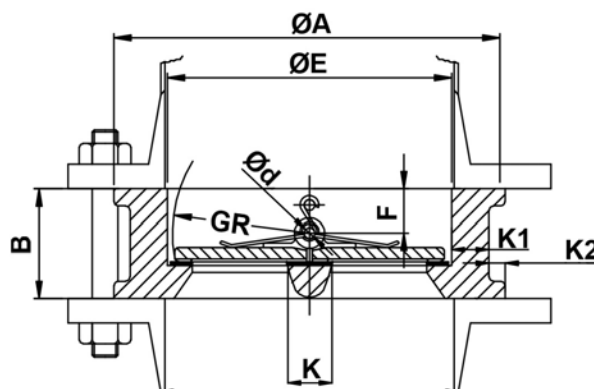
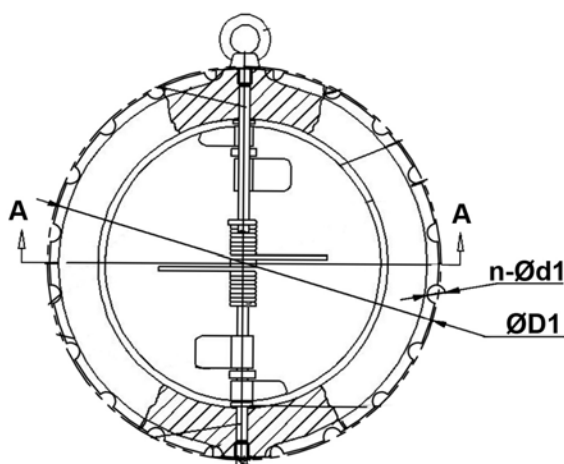


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DIMENSIONS



SECTION A-A

DN		Ø A	Ø D1	n-Ød1	ØE	B	GR	F	Ød	K	K1	K2	Weight (kg)
mm	inch												
40	1 1/2"	92	57	-	66	43	25	19	5	12	7	11	1.12
50	2"	107	65	-	66	43	28.8	19	6	17.5	10	12	1.54
65	2 1/2"	127	80	-	80.7	46	36.1	20	6	18.5	13	11	2.30
80	3"	142	94	-	95	64	43.4	28	6	24.5	14	11	3.48
100	4"	162	117	-	117.8	64	52.8	27	8	26	14	9	4.38
125	5"	192	145	-	145.6	70	65.7	30	8	29	14.5	9	6.82
150	6"	218	171	-	170.5	76	78.6	31	10	31.5	18.5	5.5	9.22
200	8"	273	224	-	224.8	89	104.4	33	10	36	15	10	15.50
250	10"	328	265	-	266	114	127	50	14	44	18	16	26.00
300	12"	378	310	-	310.8	114	148.3	43	14	47	19	14.5	35.80
350	14"	438	360	-	360	127	172.4	45	14	50	24	15	54.20
400	16"	488	410	-	410	140	197.4	52	17	53	27	13	74.00
450	18"	538	454	-	450	152	217.8	58	20	60	31	13	95.60
500	20"	592	505	-	505	152	241	58	20	76	31	12	111
600	24"	720	725	20-30	624	178	295.4	73	22	100	28.5	20.5	172
700	28"	825	840	24-36	720	229	338.5	98	24	105	29	23	291
800	32"	925	950	24-39	825	241	385.5	100	30	120	29	24	390

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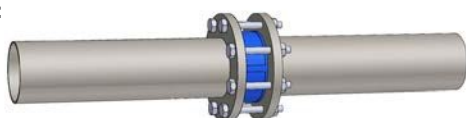
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WORKING CONDITIONS

Maximum working pressure : 16 bar
Back pressure for sealing : 2 bar
Maximum working temperature : -5°C / +120°C

MOUNTING

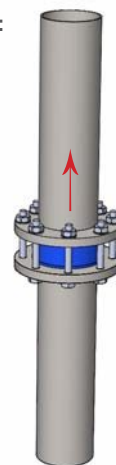
Horizontal:



For horizontal mounting, the axis of the check valve must be vertical.



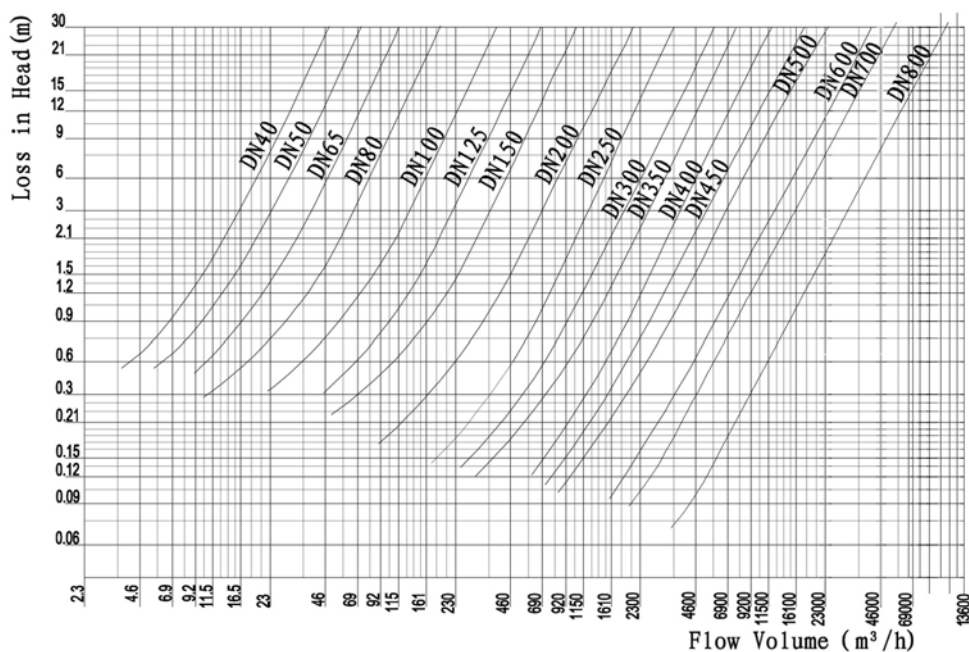
Vertical:



Vertical mounting with ascending fluid.

! During the mounting it is recommended to maintain a distance of 3 to 5 times the minimal diameter upstream and downstream of an elbow or appliance. This makes it possible to stay out of areas of turbulence likely to increase the risk of wear.
At the discharge of a pump it is advisable to carry out the assembly in accordance with the **FD CEN/TR 13932** standards

HEAD LOSS CHART



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ISO 9001
ISO 14001
BUREAU VERITAS
Certification

